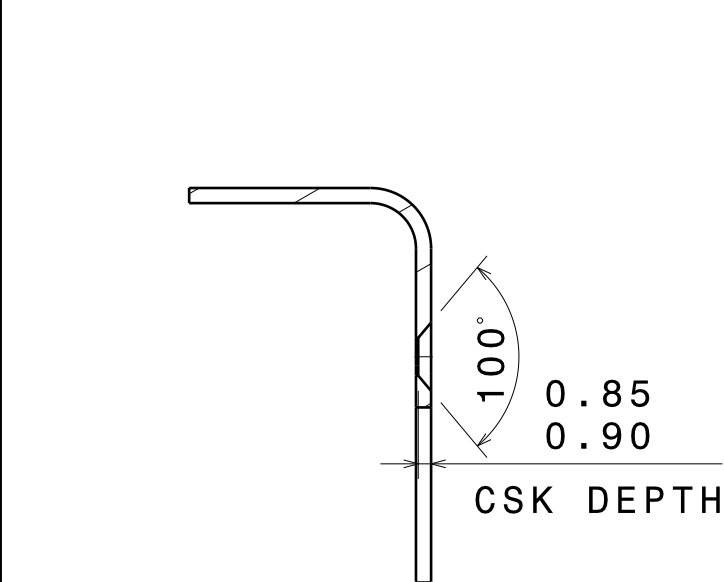
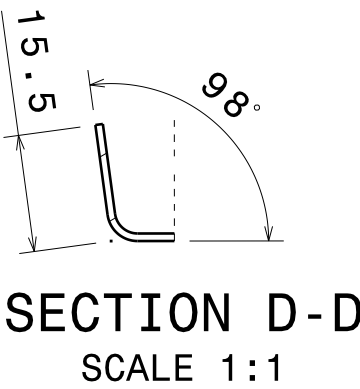


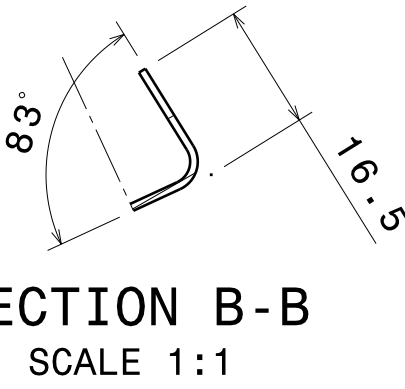
ZONE	ISS	DESCRIPTION	DATE		APPROVALS
E6	P2X	CHANGED DIM FROM 34.7 TO 34.74 ECR R42262 INCORPORATED. CHANGE CODE: DE	27 MAY 2015	MODIFIED:	B MITCHEM
			26 AUG 2015	DRG CHCK:	T CLARK
				PROJ ENGR:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
			27 AUG 2015	DSGN APRL:	A G BUTCHER



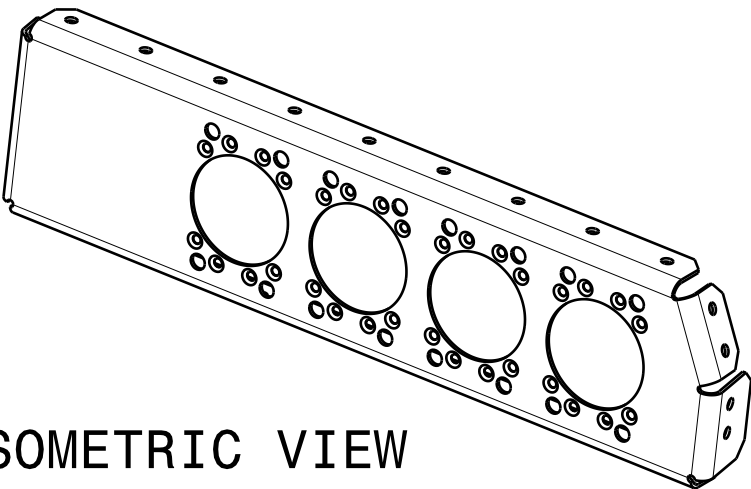
SECTION VIEW E-E
SCALE 2:1
TYP C'SK HOLE



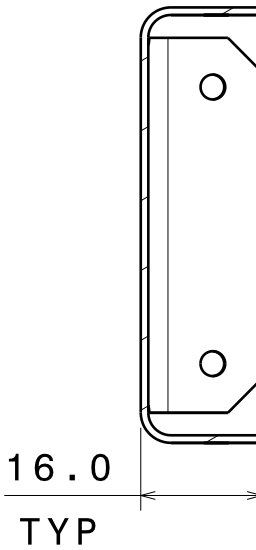
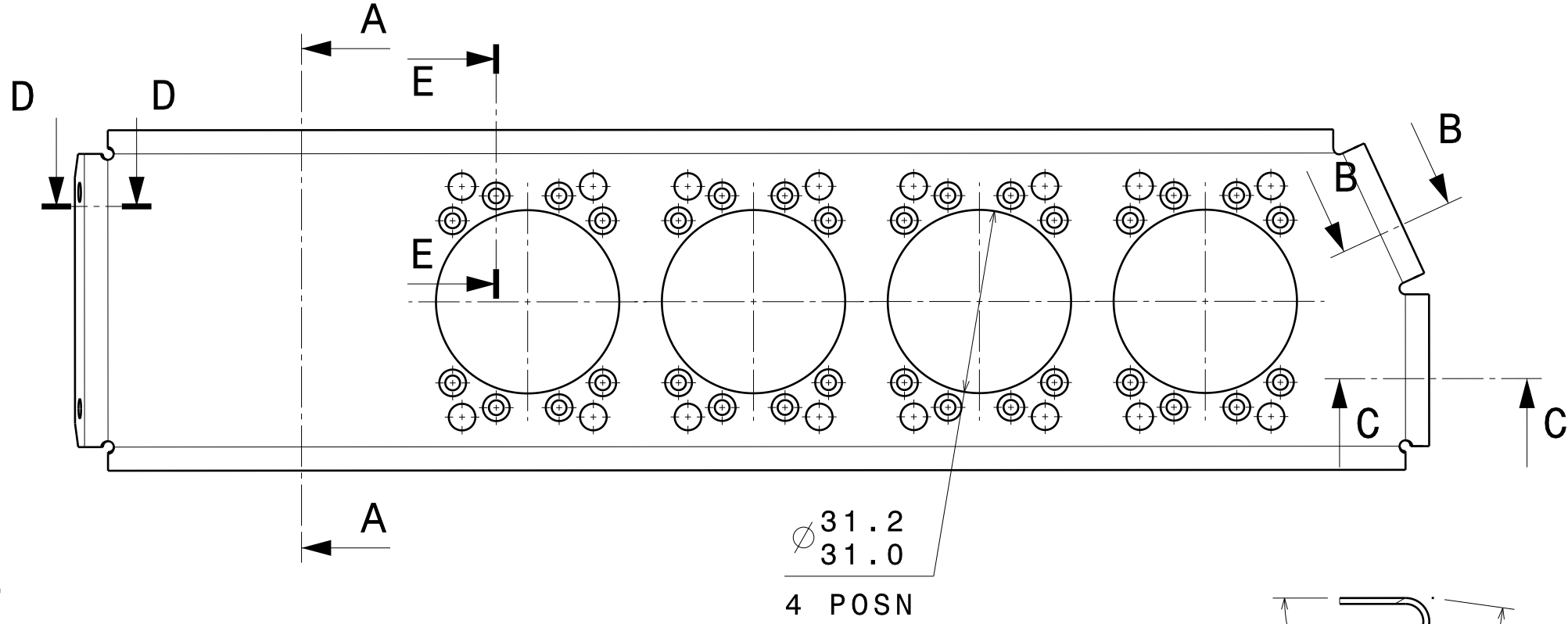
SECTION D-D
SCALE 1:1



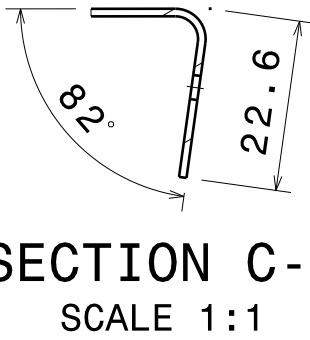
SECTION B-B
SCALE 1:1



ISOMETRIC VIEW
N.T.S.



SECTION A-A
SCALE 1:1





SECTION C-C
SCALE 1:1

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: $\phi \pm 0.34$
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK
TO QD5016 1 & 4

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	TOLERANCES ARE:				DRAWN BY	B MITCHEM	25 SEP 2014	PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND				
	DECIMALS	ANGLES	APPLICATION		DRG CHCK	T CLARK	26 SEP 2014	TITLE				
	X. ± 1.0	± 0.5 DEG	NEXT ASSY		PROJ ENGR			PLATE EJECTOR				
	.X ± 0.5		USED ON		MFG ENGR			SIZE	CAGE CODE	DRG NO	ISS	
	.XX ± 0.25		QB05043		TECH APRL							
	.XXX ± -				DSGN APRL			A2.	U0088	QB21908/QB21916	P2X	
	SURFACE FINISH	3.2/			DSGN APRL	E C BULA	26 SEP 2014					
	DO NOT SCALE DRAWING					CONTRACT NO		SCALE	1:1	WEIGHT	SHEET A OF A	

REF	DRAWING NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R PRIMER		
02	QD3088-134	A/R ACTIVATOR		
03	QD3088-135	A/R THINNERS		